



SAFETY DATA SHEET

Revision Date 21-Apr-2023

Version 8

1. IDENTIFICATION

Product identifier**Product Name** ULTRA BLACK GASKET MAKER 3 OZ**Other means of identification****Product Code** 82180**Recommended use of the chemical and restrictions on use****Recommended Use** Sealant**Uses advised against** No information available**Details of the supplier of the safety data sheet****Manufacturer Address**

ITW Permatex, Inc.
 6875 Parkland Blvd.
 Solon, Ohio 44139 USA
 Telephone: 1-87-Permatex
 (866) 732-9502

24-hour emergency phone number

Chem-Tel: 800-255-3924

International Emergency:

00+1+ 813-248-0585

Contract Number: MIS0003453

May Also Be Distributed by:

ITW Permatex Canada
 101-2360 Bristol Circle
 Oakville, ON Canada L6H 6M5
 Telephone: (800) 924-6994

E-mail address: mail@permatex.com

2. HAZARDS IDENTIFICATION

Classification**OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Carcinogenicity	Category 1B
Specific target organ toxicity (single exposure)	Category 1
Specific target organ toxicity (repeated exposure)	Category 2

Label elements**Emergency Overview****Signal word****Danger**

Causes serious eye irritation

May cause an allergic skin reaction

May cause cancer

Causes damage to organs

May cause damage to organs through prolonged or repeated exposure

**Appearance** Black**Physical state** Paste / Gel Liquid**Odor** Mild**Precautionary Statements - Prevention**

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Contaminated work clothing must not be allowed out of the workplace
 Do not breathe dust/fume/gas/mist/vapors/spray
 Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Wear protective clothing, gloves, and eye protection or face shield

Precautionary Statements - Response

IF exposed: Call a POISON CENTER or doctor/physician

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention

IF ON SKIN: Wash with plenty of soap and water

If skin irritation or rash occurs: Get medical advice/attention

Wash contaminated clothing before reuse

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

May be harmful in contact with skin. Causes mild skin irritation.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS No	Weight-%
CALCIUM CARBONATE	471-34-1	15 - 40
POLY (DIMETHYLSILOXANE), HYDROXY TERMINATED	70131-67-8	10 - 30
LIMESTONE	1317-65-3	10 - 30
SYNTHETIC ISOPARAFFINIC HYDROCARBON	64742-47-8	3 - 7
POLYDIMETHYLSILOXANE	63148-62-9	1 - 5
VINYL OXIMINOSILANE	2224-33-1	1 - 5
STEARIC ACID	57-11-4	1 - 5
ALUMINIUM POWDER	7429-90-5	0.1 - 1
CARBON BLACK	1333-86-4	0.1 - 1
OXIMINOSILANE	34206-40-1	0.1 - 1

GAMMA-AMINOPROPYLTRIMETHOXY XYSILANE	13822-56-5	0.1 - 1
2-BUTANONE OXIME	96-29-7	<0.1
SILICA, QUARTZ	14808-60-7	<0.1
(CARBOMETHOXY)ETHYLTRIMETH OXYLANE	76301-00-3	<0.1

4. FIRST AID MEASURES

Description of first aid measures

General advice	If symptoms persist, call a physician.
Eye contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Keep eye wide open while rinsing. If symptoms persist, call a physician.
Skin contact	IF ON SKIN: Wash with soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse. Immediate medical attention is not required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.
Inhalation	Immediate medical attention is not required. If symptoms persist, call a physician. Move to fresh air in case of accidental inhalation of vapors or decomposition products.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician. Do NOT induce vomiting.
Self-protection of the first aider	Use personal protective equipment as required.

Most important symptoms and effects, both acute and delayed

Symptoms	May cause allergic skin reaction.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use, Use dry chemical, Carbon dioxide (CO2), Water spray (fog), Alcohol resistant foam

Unsuitable extinguishing media

None

Specific hazards arising from the chemical

Keep product and empty container away from heat and sources of ignition. Risk of ignition.

Explosion data

Sensitivity to Mechanical Impact	None.
Sensitivity to Static Discharge	None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Remove all sources of ignition. Pay attention to flashback. Take precautionary measures against static discharges. Use personal protective equipment as required.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. See section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use personal protective equipment as required. Dam up. Cover liquid spill with sand, earth or other non-combustible absorbent material. Take up mechanically, placing in appropriate containers for disposal. Clean contaminated surface thoroughly. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. Take precautionary measures against static discharges.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Use with local exhaust ventilation. All equipment used when handling the product must be grounded. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use personal protective equipment as required. Do not breathe dust/fume/gas/mist/vapors/spray. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place. Protect from moisture. Keep containers tightly closed in a cool, well-ventilated place. Keep away from heat. Keep in properly labeled containers.

Incompatible materials Strong oxidizing agents, Acids, Water

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
CALCIUM CARBONATE 471-34-1	-	-	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
LIMESTONE 1317-65-3	-	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 15 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
STEARIC ACID 57-11-4	TWA: 10 mg/m ³ inhalable particulate matter TWA: 3 mg/m ³ respirable particulate matter	-	-
ALUMINIUM POWDER 7429-90-5	TWA: 1 mg/m ³ respirable particulate matter	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 15 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust TWA: 5 mg/m ³ Al

		(vacated) TWA: 5 mg/m ³ Al Aluminum	
CARBON BLACK 1333-86-4	TWA: 3 mg/m ³ inhalable particulate matter	TWA: 3.5 mg/m ³ (vacated) TWA: 3.5 mg/m ³	IDLH: 1750 mg/m ³ TWA: 3.5 mg/m ³ TWA: 0.1 mg/m ³ Carbon black in presence of Polycyclic aromatic hydrocarbons PAH
SILICA, QUARTZ 14808-60-7	TWA: 0.025 mg/m ³ respirable particulate matter	TWA: 50 µg/m ³ TWA: 50 µg/m ³ excludes construction work, agricultural operations, and exposures that result from the processing of sorptive clays (vacated) TWA: 0.1 mg/m ³ respirable dust : (250)/(%SiO ₂ + 5) mppcf TWA respirable fraction : (10)/(%SiO ₂ + 2) mg/m ³ TWA respirable fraction	IDLH: 50 mg/m ³ respirable dust TWA: 0.05 mg/m ³ respirable dust

NIOSH IDLH *Immediately Dangerous to Life or Health*

Appropriate engineering controls

Engineering Controls Showers
 Eyewash stations
 Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Skin and body protection Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

Respiratory protection Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

General Hygiene Considerations When using do not eat, drink or smoke. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state Paste / Gel Liquid
Appearance Black
Odor Mild
Odor threshold No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	
Melting point / freezing point	No information available	
Boiling point / boiling range	No information available	Polymerization
Flash point	> 95 °C / > 203 °F	Tag Closed Cup
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	<5 mm Hg @ 80°F	
Vapor density	>1	Air = 1
Relative density	1.44	
Water solubility	Not applicable	Polymerization
Solubility(ies)	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	

Hyphen	No information available
Kinematic viscosity	No information available
Dynamic viscosity	No information available
Explosive properties	No information available
Oxidizing properties	No information available

Other Information

Softening point	No information available
Molecular weight	No information available
Density	No information available
Bulk density	No information available
SADT (self-accelerating decomposition temperature)	No information available

10. STABILITY AND REACTIVITY**Reactivity**

No information available

Chemical stability

Stable under normal conditions

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Excessive heat. Heat, flames and sparks.

Incompatible materials

Strong oxidizing agents, Acids, Water

Hazardous Decomposition Products

Carbon oxides

Nitrogen oxides (NOx)

Formaldehyde

May release 2-butanone oxime (ethyl methyl ketoxime) at elevated temperature

11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Inhalation	May cause irritation of respiratory tract.
Eye contact	Contact with eyes may cause irritation. May cause redness and tearing of the eyes.
Skin contact	May cause skin irritation and/or dermatitis. May cause sensitization by skin contact.
Ingestion	Ingestion may cause irritation to mucous membranes.

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
CALCIUM CARBONATE 471-34-1	= 6450 mg/kg (Rat)	> 2000 mg/kg (Rat)	> 3 mg/L (Rat) 4 h
POLY (DIMETHYLSILOXANE), HYDROXY TERMINATED 70131-67-8	> 15400 mg/kg (Rat)	> 16 mL/kg (Rabbit)	> 8750 mg/m ³ (Rat) 7 h
SYNTHETIC ISOPARAFFINIC HYDROCARBON 64742-47-8	> 5000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 5.2 mg/L (Rat) 4 h
POLYDIMETHYLSILOXANE 63148-62-9	> 24 g/kg (Rat)	-	-
VINYL OXIMINOSILANE 2224-33-1	-	> 2009 mg/kg (Rat)	-
STEARIC ACID	= 4600 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	-

57-11-4			
ALUMINIUM POWDER 7429-90-5	-	-	> 0.888 mg/L (Rat) 4 h
CARBON BLACK 1333-86-4	> 15400 mg/kg (Rat)	-	> 4.6 mg/m ³ (Rat) 4 h
GAMMA-AMINOPROPYLTRIMETH OXYSILANE 13822-56-5	-	= 11.3 mL/kg (Rabbit)	-
2-BUTANONE OXIME 96-29-7	= 930 mg/kg (Rat)	1000 - 1800 mg/kg (Rabbit)	> 4.83 mg/L (Rat) 4 h

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
CARBON BLACK 1333-86-4	A3	Group 2B	-	X
SILICA, QUARTZ 14808-60-7	A2	Group 1	Known	X

ACGIH (American Conference of Governmental Industrial Hygienists)

A3 - *Animal Carcinogen*

IARC (International Agency for Research on Cancer)

Group 2B - *Possibly Carcinogenic to Humans*

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - *Present*

Target organ effects Eyes, Respiratory system, Skin.

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 6347 mg/kg

ATEmix (dermal) 4660 mg/kg

ATEmix (inhalation-dust/mist) 9.9 mg/l

12. ECOLOGICAL INFORMATION**Ecotoxicity**

0.001 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility

No information available.

Chemical name	Partition coefficient
2-BUTANONE OXIME 96-29-7	0.65

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS**Waste treatment methods**

Disposal of wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated packaging	Do not reuse container.
US EPA Waste Number	Not applicable

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical name	California Hazardous Waste Status
ALUMINIUM POWDER 7429-90-5	Ignitable powder

14. TRANSPORT INFORMATION

DOT	
Proper shipping name	Not regulated
IATA	
Proper shipping name	Not regulated
IMDG	
Proper shipping name	Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDL	Complies
EINECS/ELINCS	Does not comply
ENCS	Does not comply
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
 DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
 ENCS - Japan Existing and New Chemical Substances
 IECSC - China Inventory of Existing Chemical Substances
 KECL - Korean Existing and Evaluated Chemical Substances
 PICCS - Philippines Inventory of Chemicals and Chemical Substances
 AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical name	SARA 313 - Threshold Values %
ALUMINIUM POWDER - 7429-90-5	1.0

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	No

Sudden release of pressure hazard
Reactive Hazard

No
No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical name	California Proposition 65
CARBON BLACK 1333-86-4	*Carcinogen (airborne, unbound particles of respirable size)
SILICA, QUARTZ 14808-60-7	*Carcinogen (airborne particles of respirable size only)

• *The asterisked chemical(s) listed are not subject to Proposition 65 because they are not airborne in the finished product

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
LIMESTONE 1317-65-3	X	X	X
ALUMINIUM POWDER 7429-90-5	X	X	X
CARBON BLACK 1333-86-4	X	X	X
SILICA, QUARTZ 14808-60-7	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

WHMIS Hazard Class

D2B - Toxic materials

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	Health hazards 2	Flammability 1	Instability 0	-
HMIS	Health hazards 2	Flammability 1	Physical hazards 0	Personal protection B

NFPA (National Fire Protection Association)
HMIS (Hazardous Material Information System)

Revision Date 21-Apr-2023

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End of Safety Data Sheet